

JASA Packaging Solutions stands for innovation, quality and flexibility in packaging technology. We specialize in developing and manufacturing vertical packaging machines, sleeves and complete weighing and packaging lines. Producers and packers of all kinds of food products around the globe trust our expertise, for more than thirty years, 24/7.



A DUTCH COMPANY

PRODUCT DATA SHEET SLEEVE

JASA Sleeve for trays and cups with pre-folded and pre-glued sleeves. Very short changeover times combined with faster processing speeds.



Great flexibility in the dimensions of trays and sleeves.

JASA SLEEVES

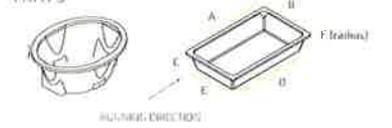
TRAYS & SLEEVES

The JASA sleeves, suitable for trays and cups of various types and sizes. A certain type of application and a certain shape are required. To make processing easier, round trays can be processed with the sleeves. The sleeves are distributed in Europe. Trays are tested, they are pre-folded and pre-glued. The position of the sleeve on the trays is adjustable in the control program. A sleeve has the same length as the tray, is foldable top.

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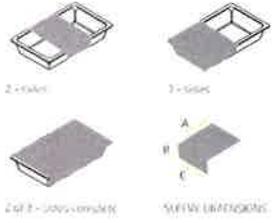
TRAYS



	MIN.	MAX.
A	60	240
B	55	230
C	30	175
D	90	250
E	55	230
F	15	15

*Capacity in product

SLEEVES



	MIN.	MAX.
A + B	110	320
C	60	260

APPLICATION EXAMPLES

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APPLES ON TRAYS

The sliced apple tray typically replaces the traditional plastic film material. Configurations consist of the POS-100 or POS-130 Sleeve with a labeler and placing a label on the bottom of the tray that brings the sleeve to the tray.

Capacity: 30 - 25 trays, 14 - 4 apples on POS-100 or 20 trays on POS-130



MEAL SALAD TRAY WITH TOPSEAL

SKINPACK

Trays for meals salads are packed into the POS-200 sleeve basic sleeve with a pre-folded and pre-glued sleeve. Trays can be delivered long with leaving the SPA-200 infeed module. In this case, the trays are packed with loading.

Capacity: 10 trays on POS-100 or 100 trays on POS-200



MEAL SALAD TRAY WITH LID

topseal or

A sleeve configuration can be equipped with a topseal. The topseal trays are fed into the POS-100 infeed module with a topseal tray. The trays are then fed into the POS-100 single line sleeve with a topseal module.

Capacity: 40 trays on POS-100 or 40 trays on POS-200



ROUND, TOPSEALED TRAY FOR TAPAS

The round trays are fed into a POS-100 single line sleeve with a topseal module.

Capacity: 10 trays on POS-100 or 100 trays on POS-200



FLOWPACKED FRESH PRODUCE

The infeed module is the cardboard box, with fresh produce over top lines of a POS-200 or POS-100 sleeve. While doing so it feeds the height of the trays. If a tray is too high to be stored it will be rejected into the SPA-100 reject module.

Total capacity: 180 trays on POS-200

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 Beyond meat ?

JASA Serial Display

Short changeover times.

Compact design, easy integration in existing lines

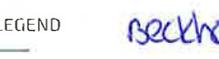
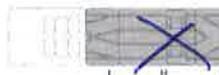
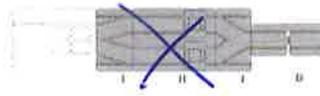
Stainless steel construction and hygienic design

Complies with CE safety standards

PLC controls and servo drive



CONFIGURATION EXAMPLES



LEGEND

- A
- B
- C
- D
- E
- F
- G
- H
- I
- J
- K
- L
- M

- PGS-1100
- SIM-1100
- SOM-1100
- SLM-1100
- LIM-1100
- LIM-1100
- LIM-1100
- PGS-2100
- SIM-2100
- SOM-2100
- SOM-2010
- SOM-2100
- BPM-1100

- Single Lane Sleeve
- Safety Infeed Module
- Safety Outfeed Module
- Label Applicator to fix a sleeve to the bottom of a tray (incl. optional printer)
- Lid Placer Infeed
- Lid Placer Outfeed
- Double Lane Sleeve
- Safety Infeed Module*
- Safety Outfeed Module*
- Safety Dividing Module to divide the trays from one to two lanes
- Safety Dividing Module (bypass to reject trays too high to be sleeved)
- Bypass Module

*Including capability to turn trays to short side leading

JASA SLEEVEE

The JASA sleevee parts a sleeve, a tray by applying a pre-rolled, pre-placed sleeve around it. This can be a tray and/or a cup with a lid, a loose lid or a loose pack or in some applications just the fresh fruit or vegetables. As long as the packaging is rigid enough, the trays can be made of many materials, plastic, aluminium, cardboard, foam, etc. The sleeve can be closed on two or three sides and positioned over the entire length of the tray.

The JASA sleevee has been developed by going back to basics: how to combine easy operation and short changeover times? How to get as many production hours as possible from the sleevee at the end of the day? After evaluating several concepts it became clear that changing from one sleevee to another had to be just "changing the sleevee", nothing else. This has been achieved by making the sleevee cassette the heart of the machine. Every sleevee has its own - custom made - cassette. While changing the cassette, the width of the tray guiding system is automatically adjusted through the auto backing system. Within 5 minutes the entire machine is changed from one set of trays and sleeves to another.

The machine is easy to integrate into an existing production line due to its very compact design. Depending on the set-up, various modular designs: filling stations, lid placers and in- and outfeed-units are available. Other machines can easily be linked to the sleevee and offer, amongst others, the possibility to distribute trays from a packaging machine with a single lane outfeed into a double lane sleevee. Trays can be turned into the right position or packages can be brought back to a single lane outfeed after a double lane sleevee.

Flex-Cassette

The Flex-Cassette is the ultimate solution for "Sleevee" a wide range of products like apples, tomatoes and kiwis. Despite the variety in shape and sizes of these products, there is no need to use more than one or change the cassette. How many apples do you want to pack per tray, four, six, or eight? Whatever the amount, it is all possible with just one Flex-cassette. With a changeover time of three minutes, the Flex-Cassette makes packing with paper flexible.

Fixed Cassette

The best choice when trays of mostly different sizes or a limited product range need packaging. The fixed cassette also allows for lightning-fast changeover times. The machine can be set to accommodate a new plate, tray or cup within five minutes. Easy on the operator, great for the packing speed.

MODEL	PGS 1100	SLM 1100	SIM/SOM 1100	LIM/LDM 1100	PGS 2100	SOM 2010	SOM 2100	BPM 1100	SIM/SOM 2100
Number of lanes	1	1	1	2	2	3	1	2	2
Line speed (pack/min.)	50	50	50	100	100	100		100	100
Actual speed	Depending on the specifications of the packaging								
Changeover time (min.)	~5	10	~3	7-10	~3	~5		~3	~3
A (mm) length	1400	1385	600	1005	1400	1600	1600	2605	1600
B (mm) width	617	540	540	540	1066	871	1530	605	971
C (mm) infeed height	960	900	900	900	900	900	900	900	900
D (mm) total height	1500	1350	1161	1161	1900	1700	1200	1000	1161
Electrical capacity (kW)	1.5	0.47	0.47	0.47	2	0.47	0.47	0.47	0.47
Electrical requirements	400VAC + N + PE, 50 Hz / 16A - 3x240VAC - PE, 60 Hz / 16A (additional options required)								
Necessary air pressure (bar)	6				6	6	6		
Pneumatic capacity (L/min)	0.4				0.4	0.02	0.02		
Compressed air specs.	B573-120107-44								
IP rating machine					IP55				
IP rating disp. and electric cab.					IP65				
EC declaration					yes				
Country of origin					the Netherlands				
Customs tariff code					84224000				
Packag. dim (L x W x H) (mm)	1500x800x2100				1500x1200x2100				
Nett weight (kg)	300		60	75	500	175			400
Packaging weight (kg)									
Cassette weight (kg)*	15				15				

